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on practical sessions will be conducted to allow participants to use these inspection tools for measurement of welds on actual specimens or replicas. Participants will follow a course program

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essentially provides an introduction to visual examination of welding. These examinations fall into three categories based on the time they are performed, as follows: (1) prior to welding, (2)

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during welding,
and (3) after
welding.

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Visual Testing I

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**Welding Society
Education ...**

The following is the first of a four-part series that will take us back to the basics of weld inspection. In this first article, Gordon Smith and Uwe Aschemeier offer

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a technician's
guide to
ultrasonic weld
inspection
according to the
requirements of
AWS D1.1:2004,
Structural
Welding Code –
Steel.

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Visual

examination

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(abbreviation: VT) is the primary method for identifying welding discontinuities. It is fundamental to any effective quality control program.

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GUIDE FOR VISUAL

...

The following
weld inspection
requirements are
from AWS D1.1
Section 6 and
C-6.1: Guide for
AWS Visual Weld
Inspection The
Guide for the
Visual
Examination of
Welds has been

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prepared by the
AWS B1 Committee
on Methods of
Inspection to
serve as a
simple tutorial
source of basic
information
concerning
visual
examination of
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SCWI Study Guide

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**NONDESTRUCTIVE
INSPECTION OF
WELDS Part 1 ...**

b) To gauge weld size: (1). Gauge where the weld size visually appears to be the smallest (2). If the weld length is five feet or less, gauge a minimum of once per weld (3). If

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the weld length is greater than five feet, gauge a minimum of once every five feet. Visual Inspection Technique. 1. What – In order to perform final visual inspection ...

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Guide For Aws Visual Weld

the visual
welding
requirements and
qualifications.
With that in
mind,
information has
to be taken from
several
different areas,
which include;

Section #6

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Inspection,
Section #5
Fabrication
(5.26 repairs),
Section #1, etc.
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The welding
consumables
shall also be
checked during
welding. (Also
read How to

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write a welding procedure specification – WPS) After welding: After complete welding, identification number is punched near joint. Complete visual inspection is done and any

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surface breaking
or defect shall
be repaired as
per approved
procedure.

American Welding Society - About AWS

AWS B1.11, 2000
- Guide for the
Visual

Examination of
Welds This guide

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includes an outline of the fundamental prerequisites for personnel performing visual examination of welds. Such prerequisites include physical limitations or capabilities, as well as

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technical
knowledge,
training,
experience,
judgment, and
certification.

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Abstract This
guide contains
information to
assist in the
visual
examination of
welds. Included

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are sections on prerequisites, fundamentals, surface conditions, and equipment.

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NONDESTRUCTIVE
INSPECTION OF

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WELDS Part

1-INTRODUCTION

This section of
the Senior
Welding

Inspection
Technology

Manual is based
on requirements
set out in the
American Welding
Society (AWS)
document,
QC1-96.

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Subsection 5
deals with
“Education and
Experience
Requirements”.
Paragraph 5.1.8

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Testing Chapter
5 – Tools for
VT. Visual

Testing – Quiz
3. Visual

Testing Chapter
6 – Flaw

Recognition,
Detection, and
Magnifying
Equipment.

Visual Testing
Chapter 7 – Weld
and AWS Symbols.

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Quiz 4. Visual
Testing Chapter
8 – Flaw
Categoration and
Product
Discontinuities

**Back to Basics:
A Guide to AWS
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Examination of
Welds (AWS
B1.11) 1.1
Application.

**Visual
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Weld Joints |
welding & NDT**
The American
Welding Society
(AWS) was
founded in 1919,
as a nonprofit

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organization
with a global
mission to
advance the
science,
technology and
application of
welding and
allied joining
and cutting
processes,
including
brazing,
soldering and

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thermal spraying. AWS strives to move the industry forward in both thought and action, as well as inspire new generations to see the exciting career ...

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