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## **Modbus For Field Technicians**

CAS Modbus Scanner is a utility to retrieve coils, inputs, holding registers, and input registers from a Modbus-enabled device. This utility can also discover Modbus devices on your network if you do not know their address. It works by testing every address, function, length, and offset to check for exceptions or responses.

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Because it is so commonly used, because it is so limited, because some vendors went to a lot of trouble and because some vendors hired bad programmers, Modbus, as simple as it seems, can offer lots of

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complications. Modbus was invented to transfer data as well as to program/configure PLC's.

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Modbus is a serial communications



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protocol originally published by Modicon (now Schneider Electric) for use with its programmable logic controllers (PLCs). Modbus has become a de facto standard communication protocol and is now a commonly available means of connecting industrial electronic devices.

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Modbus is restricted to addressing 254 devices on one data link, which limits the number of field devices that may be connected to a master station (once again, Ethernet TCP/IP being an exception). Modbus transmissions must be contiguous, which limits the types of remote communications devices to those that can buffer data to avoid gaps in the transmission.

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Modbus is designed to communicate over a two wire RS232 or RS485 serial network. For RS485, getting a network working is often a difficult exercise requiring lots of troubleshooting, and perhaps a bit of luck.

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Yes, the Chipkin Modbus note is excellent. The "Art and Science" article author is clearly conversant in troubleshooting transient issues, but his article involves field engineering at the extreme, it is not a general purpose 485 primer.

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