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Materials and Design - ESI Group

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### ProCAST-Step by Step

in the user manual of ProCast [13]. The finite element mesh of the mold and ingot consist 151,360 nodes and 770,163 tetrahedral elements (as shown in Fig. 1). The mesh was selected based on several mesh refinements. Fig. 2 shows the geometry and boundary conditions of the model. As it can be seen, an insulation condition was assigned over the ...

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