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Six Sigma Principles. Here are Six Sigma's fundamental principles: $Y = f(X) + \epsilon$: All outcomes and results (the Y) are determined by inputs (the X s) with some degree of uncertainty (ϵ). To change or improve results (the Y), you have to focus on the inputs (the X s), modify them, and control them.

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Solving problems the Six Sigma way requires varying degrees of skill in applied statistics. Solving complex problems requires considerable statistical expertise, but dealing with moderate problems or routine work takes less skill. In Six Sigma, the highest level of statistical skill is called Black Belt, the medium skill level is Green Belt, and the everyday [...]

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Statistics for Six Sigma Made Easy! provides: A simplified form of the most common Six Sigma tools; All the basic Six Sigma formulas and tables; Dozens of Six Sigma statistical problem-solving case studies; A matrix for finding the right statistical tool to meet your needs; Basic Greenbelt training in one concise reference

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