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Manufacture

ZEISS Type

DuraMax 5/5/5/

CNC Year of

manufacture 2013

Control ZEISS -

Software CALYPSO

Machine number

142685 Measuring

range X - 500 mm

/ Y - 500 mm / Z

- 500 mm 3.2

Equipment

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/ documentation
machine
parameter on CD

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Manual
Measurement (IE
415 project
example) Lucas
Tsai. 1. Pre-

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Starting Check:

1. Start up machine .
2. Check air is on
3. Controller on
4. PC turn on, turn on PC-Dmix-online program
5. Push machine start button on the remote
6. Then ...

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Gear metrology

on the CMM

Narrow

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the only way for
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quietly with

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noticed a
problem checking
diameters with a
CMM. I've

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checked 32 inch diameters that were .005 out of round on our DEA CMM running PCDMIS with 70 hits and then checked the same diameter on our ZEISS with a VAST scanning head running UMESS using .005 increments

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between points
and usually come
within .0001 of
the same
dimension.

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(16 x 20 x 14
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capabilities

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ZEISS CALYPSO
contains the new
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CALYPSO PMI. The
abbreviation
stands for
Product and

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Manufacturing

Information.

When using appropriate CAD interfaces with ZEISS CALYPSO PMI size, form and position tolerances contained as PMI in the CAD model can be implemented automatically in

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for Calypso
(Basic,
Advanced, Sensor
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where double
printed.

Software for any CMM | CMM- Manager

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CALYPSO version
5.0 October 20,
2016 Description
The CALYPSO
user's guide
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run and use
various features
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prediction
program CALYPSO.
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how to use these
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the necessary
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formats, and how

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